TEGO® Antifoam 692

Product description

TEGO® Antifoam 692 is a highly efficient, 100 % active defoamer compound based on an organomodified siloxane of a brand new structure.

Preliminary physical properties

Form (25 °C)	liquid
Appearance (25 °C)	Colourless to pale straw
Appearance (23 C)	Colouriess to pale straw
Active matter	100 %
Viscosity (25 °C)	1 000 - 2 200 m·Pas
Density (25 °C)	0.950 - 1.050 g/cm ³

Application

TEGO® Antifoam 692 is particularly suitable as pre-defoamer for a wide range of emulsifiable metalworking fluids (MWF). It can be applied for soluble oils and semi synthetic fluids based on mineral oils or ester oils as well as for MWF that are based on blends of those.

Depending on the composition of the fluid, TEGO® Antifoam 692 may also improve the foaming behavior of water-soluble MWF.

Properties/Benefits

TEGO® Antifoam 692

- provides excellent foam knock down and hold down properties
- shows an outstanding long-lasting defoaming persistence

- provides excellent filterability properties, which minimizes the amount of additional tank side defoamer
- allows the formulation of stable MWF concentrates
- does not deteriorate the shelf-life of ready-to use emulsions, but often has an emulsion stabilizing impact
- is free of silicone oils. Therefore, it has no adverse effects on finishing processes (painting, electro-plating etc.) and the treated parts

Dosage/Handling

The dosage level depends on various factors including the type of emulsifiable MWF and its composition, kind of machining operation and process conditions (speed, pressure) and can vary accordingly.

For first tests we recommend a dosage of 0.1 % TEGO® Antifoam 692 into the MWF concentrate.

Registration status

The ingredients of TEGO® Antifoam 692 are listed in the following inventories:

EINECS, TSCA, DSL, ENCS, AICS, TCCL, PICCS, IECSC, NZioC und ECS

Storage stability

TEGO® Antifoam 692 can be stored in originally sealed containers at room temperature for at least 1 year. It should always be stirred before use.

Packaging

Pallet size: $800 \text{ kg} = 4 \times 200 \text{ kg}$ steel drum

 $300 \text{ kg} = 6 \times 50 \text{ kg plastic drum}$

Hazardous goods classification

Information concerning

- classification and labelling according to regulations for transport and for dangerous substances
- · protective measures for storage and handling
- · measures in case of accidents and fire
- toxicity and ecological effects

is given in our material safety data sheets.

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Trademark notice and legal notice

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Evonik Nutrition & Care GmbH

Goldschmidtstr. 100, 45127 Essen, Germany Phone Europe +49 201 173-2665, Asia +86 21 61191 125, Americas +1 804 727 0700 interface-performance@evonik.com, www.evonik.com/interface-performance



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